

Figure 1

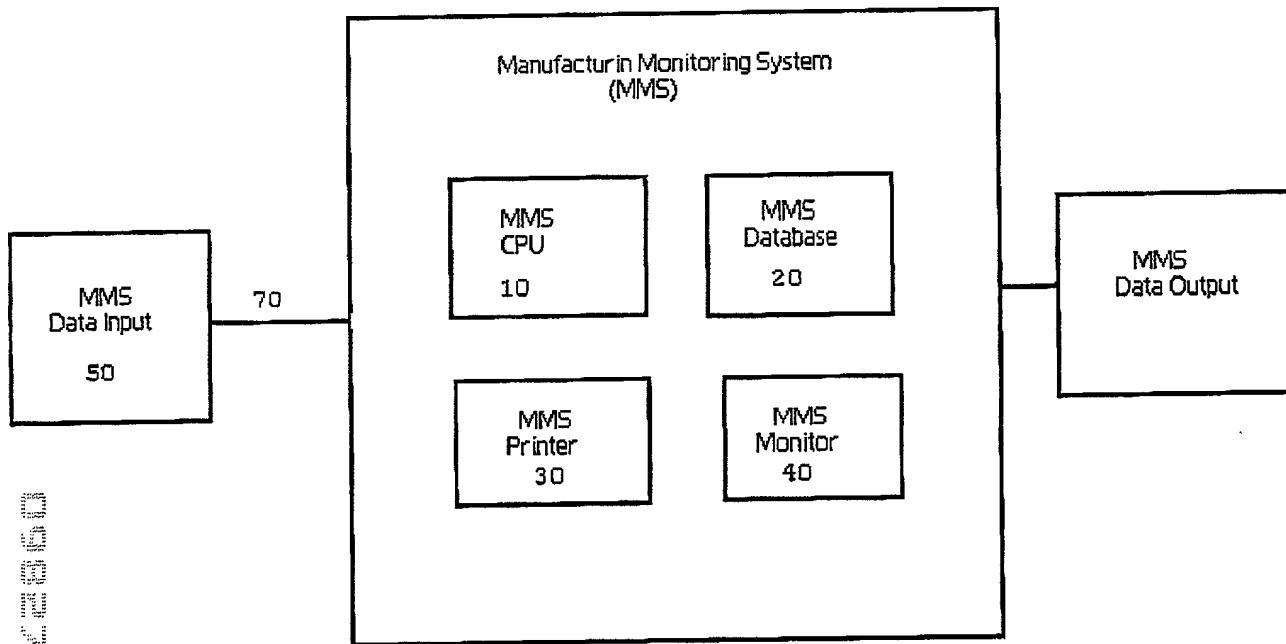


Figure 2

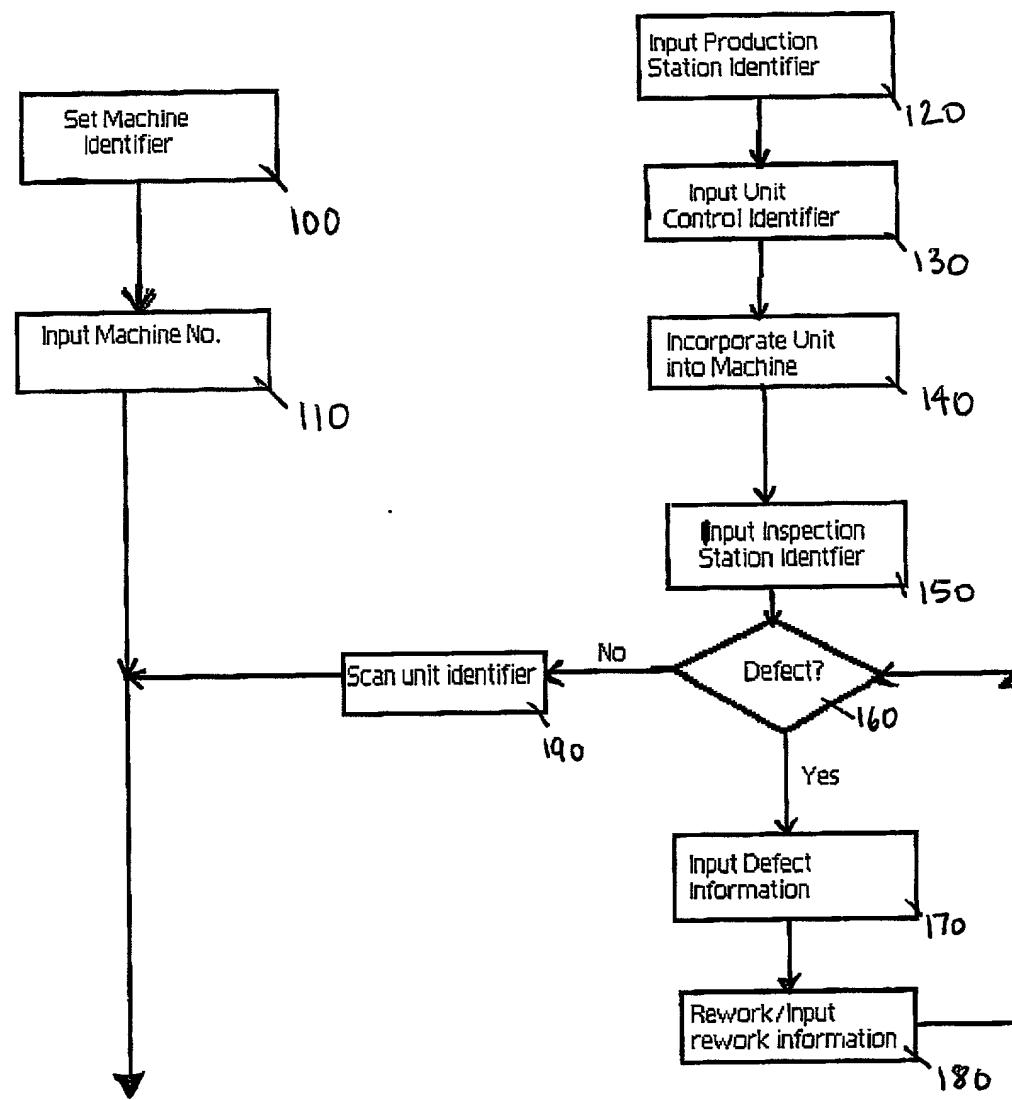


Figure 3.

SCANNED, # 12

FILE # 3A

191

Serial No	<input type="text"/>
Machine No	2299110016
Date	<input type="text" value="5/31/00"/>
Month	<input type="text" value="May 00"/>
Photo On	<input type="checkbox"/>
Print	<input type="checkbox"/>
QA Insp. Name	<input type="text"/>
Alicia - 00073	<input type="checkbox"/>
Ellen - 02120	<input type="checkbox"/>
Em - 01945	<input type="checkbox"/>
Heriberto - 00369	<input type="checkbox"/>
Rita - 00406	<input type="checkbox"/>
Rosa - 02365	<input type="checkbox"/>
Socorro - 00461	<input type="checkbox"/>
Victor - 04508	<input type="checkbox"/>
Log on	<input type="button" value="Log on"/>
Log off	<input type="button" value="Log off"/>

192

Insp Station	<input type="text"/>	Employee # <input type="text"/>	Defect Time <input type="text"/>
Defect	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Grade	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Repair	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

193

194

195

196

197

198

199

SCANNED, # 12

A229-17

120 V-60 Hz

Traveler - Machine Record

FIGURE 4

Ricoh

230

Aficio630

240

250

260

270

280

290

300

310

320

330

340

350

360

370

380

390

400

410

420

430

440

450

460

470

480

490

500

510

520

530

540

550

560

570

580

590

600

610

620

630

640

650

660

670

680

690

700

710

720

730

740

750

760

770

780

790

800

810

820

830

840

850

860

870

880

890

900

910

920

930

940

950

960

970

980

990

1000

1010

1020

1030

1040

1050

1060

1070

1080

1090

1100

1110

1120

1130

1140

1150

1160

1170

1180

1190

1200

1210

1220

1230

1240

1250

1260

1270

1280

1290

1300

1310

1320

1330

1340

1350

1360

1370

1380

1390

1400

1410

1420

1430

1440

1450

1460

1470

1480

1490

1500

1510

1520

1530

1540

1550

1560

1570

1580

1590

1600

1610

1620

1630

1640

1650

1660

1670

1680

1690

1700

1710

1720

1730

1740

1750

1760

1770

1780

1790

1800

1810

1820

1830

1840

1850

1860

1870

1880

1890

1900

1910

1920

1930

1940

1950

1960

1970

1980

1990

2000

2010

2020

2030

2040

2050

2060

2070

2080

2090

2100

2110

2120

2130

2140

2150

2160

2170

2180

2190

2200

2210

2220

2230

2240

2250

2260

2270

2280

2290

2300

2310

2320

2330

2340

2350

2360

2370

2380

2390

2400

2410

2420

2430

2440

2450

2460

2470

2480

2490

2500

2510

2520

2530

2540

2550

2560

2570

2580

2590

2600

2610

2620

2630

2640

2650

2660

2670

2680

2690

2700

2710

2720

2730

2740

2750

2760

2770

2780

2790

2800

2810

2820

2830

2840

2850

2860

2870

2880

2890

2900

2910

2920

2930

2940

2950

2960

2970

2980

2990

3000

3010

3020

3030

3040

3050

3060

3070

3080

3090

3100

3110

3120

3130

3140

3150

3160

3170

3180

3190

3200

3210

3220

3230

3240

32

SCANNED, # 12

Current Data (From Last Working Day 4:00 PM to Today 4:00 PM)

QC Stations	Def	Insp	Rate	X	Q'ty	Rate
AQ-01	14	88	0.159		Prod Main	22 0.262
AQ-02	6	87	0.069		Prod Sub	6 0.072
AQ-03	6	85	0.071		J-7	4 0.048
AQ-04	0	85	0		Loc	0 0
AQ-05	2	83	0.024		PCB	1 0.012
AQ-06	0	86	0		Eng	0 0
AQ-07	2	85	0.024		QC	0 0
AQ-08	3	84	0.036		No Info	0 0
AQ-09	1	84	0.012		Others	2 0.024
AU-01	1	84	0.012		7	0.084
AU-02	3	76	0.04			
AU-03	3	75	0.04			

300	310	320	330	340	350	360	370
-----	-----	-----	-----	-----	-----	-----	-----

FIGURE 5

SCANNED, # 12

Machine No	Insp. St	Defect	Repair		Responsible Prod	Prod	Inspect Line
			Connected	Connected			
9350050200	AQ-01	Discr. cr. [2] on rear mach. fan			PROD	AE-11	5/25/00 1:53:37 AM
9350050168	AQ-01	Discr. cr. [2/3] Paper bank board			PROD	AE-12	5/25/00 1:53:44 AM
9350050177	AQ-01	Harness out of the saddle rear side neck/late			PROD	AC LINE	5/30/00 2:01:32 PM
9350050254	AQ-01	Incomplete locked Frame Case			PROD	AV LINE	5/30/00 1:25:35 PM
9350050238	AQ-01	Loose rivet paper bank frame			PROD	AC-16	5/30/00 1:00:10 PM
9350050220	AQ-01	M/M Duct fan			PROD		5/30/00 3:32:19 PM
9370050011	AQ-01	M/S ferrite power cord			PROD		5/30/00 3:24:30 PM
9350050252	AQ-01	M/S screw Duct fan			PROD	AE-11	5/30/00 1:25:52 PM
9350050252	AQ-01	M/S screw Duct fan brkt. [1]			PROD	AE-11	5/30/00 8:11:51 AM
9350050202	AQ-01	M/S screw Duct fan brkt. [1]			PROD	AE-12	5/30/00 11:38 PM
9350050248	AQ-01	M/S front recycle brkt. Screw on rear side			PROD	AE LINE	5/30/00 1:23:01 PM
9350050243	AQ-01	Mis-routed black hair Power supply			PROD	J-7	5/25/00 4:04:24 PM
9350050177	AQ-01	Mis-routed black hair Power supply			PROD	J-7	5/30/00 11:12:51 AM
9350050233	AQ-01	No display operation panel			PROD	AE-10	5/30/00 9:22:40 AM
9350050209	AQ-01	No display operation panel			PROD	J-7	5/30/00 8:21:02 AM
9350050205	AQ-01	No power, machine			PROD		
		SC 365 light stay on			PROD		

FIGURE 6

SCANNED, # 12

510

500

520

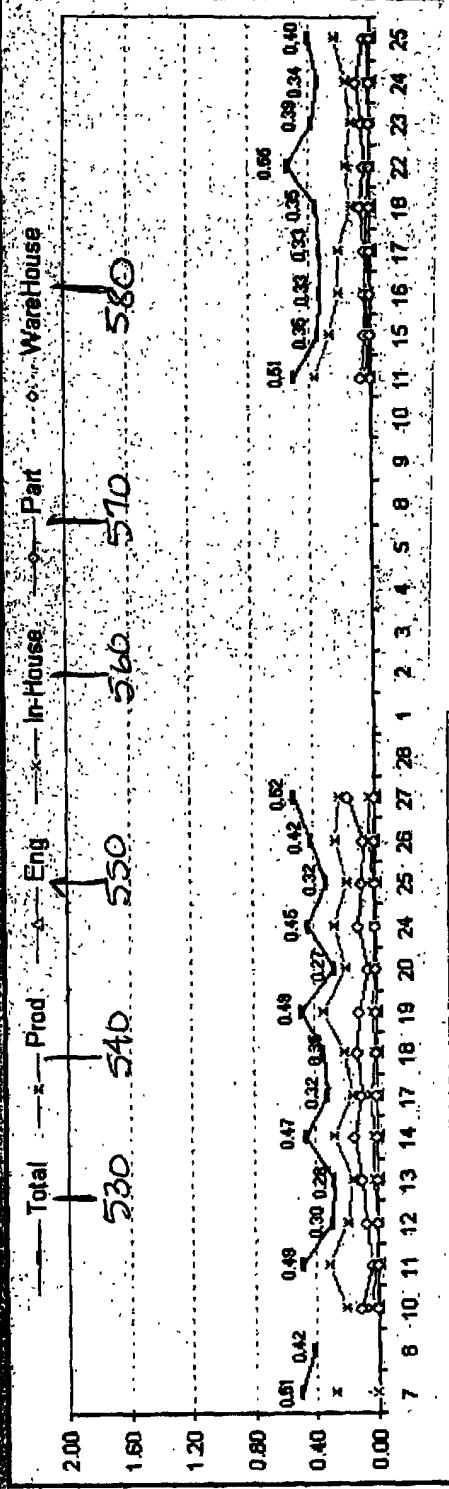
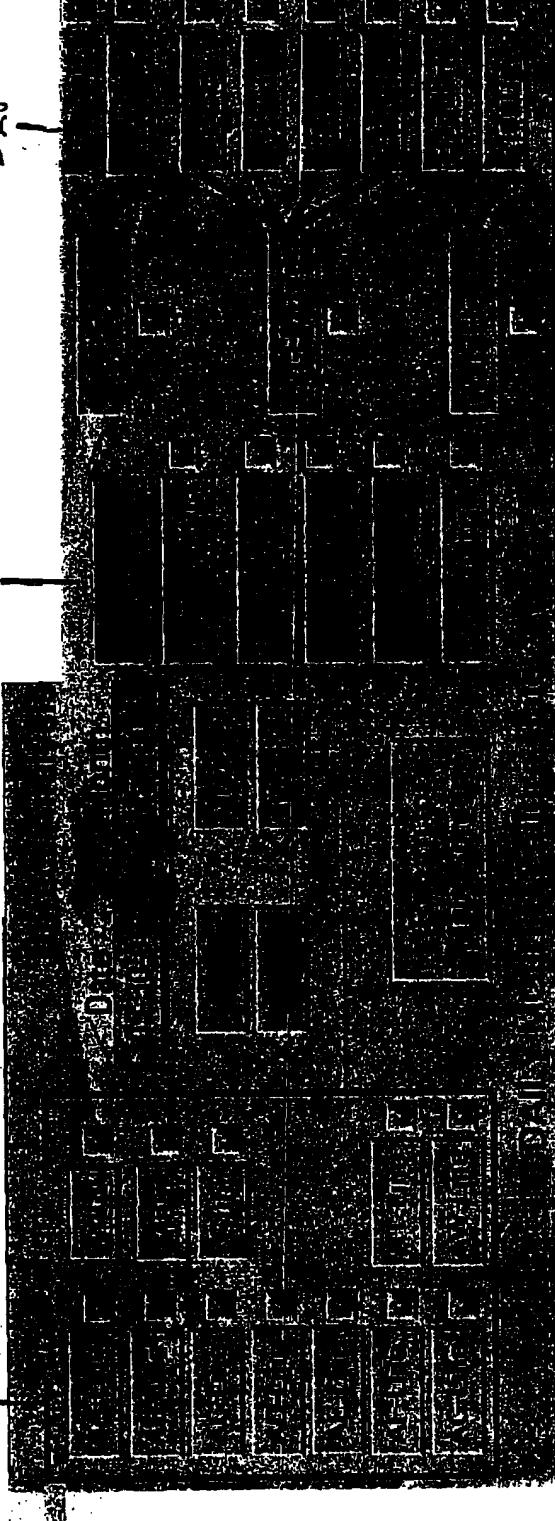


Figure 7

SCANNED, # 12

FIGURE 8

Date	Input			QC Output			Packing Output			Work in Process		
	600	610	620	630	640	650	660	670	680	690	700	710
5/25/00	95	95	95	93	93	93	101	101	101	32	0	82
5/24/00	95	100	100	100	100	100	102	102	102	88	0	88
5/23/00	96	105	105	105	105	105	115	115	115	95	0	95
5/22/00	82	78	78	78	78	78	57	57	57	114	0	114
5/18/00	94	85	85	85	85	85	86	86	86	89	0	89
5/17/00	91	87	87	87	87	87	115	115	115	81	0	81
5/16/00	94	90	90	90	90	90	60	60	60	105	0	105
5/15/00	86	90	90	90	90	90	94	94	94	71	0	71
5/11/00	93	85	85	85	85	85	82	82	82	79	0	79
5/10/00	66	73	73	73	73	73	1	74	74	68	5	73
5/9/00	91	91	91	91	91	91	85	85	85	84	3	75
5/8/00	73	73	73	73	73	73	70	70	70	81	3	65
5/5/00	62	62	62	62	62	62	64	64	64	1	63	73

